

Date: Monday, 27/10/2008 2:16:13 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HANDLE KNOB
Job Number : 42975	
Estimate Number : 11858	
P.O. Number :	Part Number : D2367
This Issue : 27/10/2008 S.O. No. :	Drawing Number : D2367 REVA
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 33794	Material :
Written By :	Due Date : 07/11/2008 Qty: 10 Um: Each
Checked & Approved By : <u>JW 08.10.28</u>	
Comment : Est, A02.10.29 New issue KJ	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELRINR12500	DELRIN ROUND BAR 1.25"
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Comment: Qty.: 0.0473 f(s)/Unit Total: 0.4725 f(s) **X 0.6144** (13)
 DELRIN ROUND BAR 1.25" 1.5
 Material: Ø1.250" Black Delrin (M-DELRIN-R1.2500) and Dwg D2367 **M 108460**

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 Machine as per Folio FA045 and Dwg D2367
 Deburr **DIP 08/11/13** (13)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE **DIP 08/11/13** (13)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK **9th 08/11/14** (13)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST 30 **SS 08/11/17** (13)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: HANDLE KNOB

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/17 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

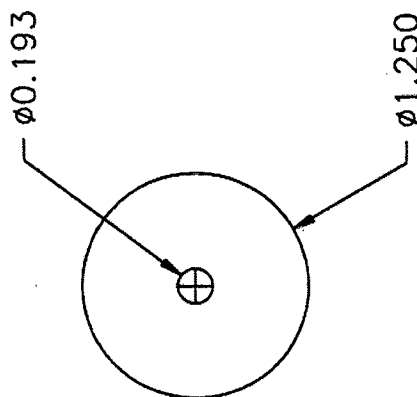
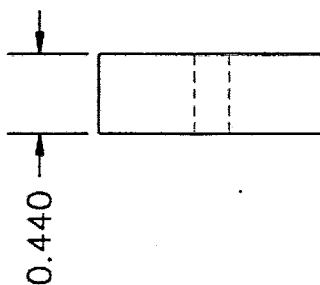
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED Pw	APPROVED [Signature]	DRAWING NO. D2367	REV. A SHEET 1 OF 1
DATE 95:02:22		TITLE HANDLE KNOB	SCALE 1:1

RELEASED
960610Bw



BREAK ALL EDGES .015 MAX
MATERIAL: BLACK DELRIN

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42975